

**Product Name:** ChipFix2.0™

**Product No.** SOC51413

**Description:**

ChipFix2.0™ is a high solids translucent UV cure fine putty intended for use in automotive refinish. Ideal for filling small imperfections such as chips, scrapes, pinholes etc.

**Suitable Substrates:**

- Steel
- Galvanized steel
- Stainless steel
- Aluminum
- Most OEM Plastics
- Sanded OEM paint
- Stable substrates

**Properties:**

- Translucent
- High viscosity for easy spreading and molding
- Fast curing
- Excellent adhesion

**Preparation of substrate:**

Clean entire panel with soap and water followed by a quality wax and grease remover. Dry the panel thoroughly.

Sand the repair area with 320-800 grit and re-clean the surface with waterborne cleaner. Thoroughly dry the surface to be repaired.

**Mixing Instructions:**

No mixing required. Use directly out of tube.

**Pot Life:**

Infinite.

**Application Instructions:**

Work environment should be in diffused light with no sunlight exposure.

Apply a small amount of ChipFix2.0™ to a properly cleaned and prepped surface; up to 10 mil thickness. Smooth and perfect the surface prior to light application.

With appropriate personal protection equipment, cure ChipFix2.0™ with an UV LED light such as the HANDCure or the MINICure.

If needed, additional layers may be added (up to 10 mil/application) without need for re-cleaning or sanding. This step may be repeated until desired fill is achieved.

**Drying Instructions and Times:**

MINICure: Apply light 0.5" above the substrate surface for 15 seconds.

HANDCure: Apply light 0.5" above the substrate for 1 second.

AREACure: Apply light 0.5" above the substrate for 1 second.

\*Mercury Halide: Apply light 5.0" above the substrate for 1 second. Avoid curing at a close distance as this will cause yellowing or browning of the product.

Variable curing times with all other UV LED lights. Use at your discretion.

**Dry Sanding:**

320-800 grit

**Notes:**

Cured ChipFix2.0™ may be cleaned prior to primer base coat or clear coat application.

**Technical Specifications:**

Appearance:	Translucent putty
Sand time:	Instant upon cure
Max. recommended thickness:	1/8 inch or 3 mm or 10 mil

**Safety and Handling:**

Refer to SDS for additional safety information.

Always wear appropriate personal protection equipment when using UV lights and UV curable fillers and putties.

Store in a cool dry place.

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